

embodiment, input 110 is coupled to and driven by shaft 31. First rotor section 50 is coupled to fan assembly 12 using a cone 122, and fan assembly 12 is coupled to first gearbox output 111 using an extension shaft 121. Second rotor section 60 is coupled to second gearbox output 112 utilizing a cone 120. In one embodiment, gearbox 100 has a gear ratio of approximately 2.0 to 1 such that fan assembly 12 and first rotor section 50 each rotate at a rotational speed that is approximately one-half the rotational speed of second rotor section 60. In another embodiment, fan assembly 12 and first rotor section 50 each rotate at a rotational speed that is approximately twice the rotational speed of second rotor section 60. In another exemplary embodiment, gearbox 100 has a gear ratio such that fan assembly 12 and first rotor section 50 each rotate at a rotational speed that is between approximately 0.67 and approximately 2.1 times faster than the rotational speed of second rotor section 60.

[0021] Turbofan engine assembly 10 also includes a first bearing assembly 130, that in the exemplary embodiment, is a thrust bearing that is positioned between gearbox housing 101 and fan disk 26 to facilitate transmitting the thrust loads generated by fan assembly 12 to ground, i.e., fan frame 15. Turbofan engine assembly 10 also includes a second bearing assembly 140, that in the exemplary embodiment, is a thrust bearing that is positioned to facilitate transmitting the thrust loads generated by second rotor section 60 to ground, i.e., fan frame 15. Turbofan engine assembly 10 also includes a third bearing assembly 150, that in the exemplary embodiment, is a thrust bearing that is positioned between drive shaft 31 and gearbox housing 101 to facilitate balancing the thrust load generated by low-pressure turbine 20 to ground. As such, gearbox housing 101 ties thrust bearings 130, 140, and 150 to ground independent of the gearbox gearing.

[0022] FIG. 3 is a cross-sectional view of the gearbox 100 shown in FIG. 2. FIG. 4 is an end view of gearbox 100 shown in FIG. 2. As discussed previously herein, gearbox 100 is connected to a fixed or stationary component of turbofan engine assembly 10, such as frame 15 of core turbine engine 13, as shown in FIG. 2. In the exemplary embodiment, gearbox 100 is a planetary gearbox having a substantially toroidal cross-sectional profile such that gearbox 100 substantially circumscribes drive shaft 31. Gearbox 100 includes a set of planet gears 160 cooperating to produce differential speeds. More specifically, each planet gear 160 includes a first gear portion 162 having a first diameter 163 and a second gear portion 164 having a second diameter 165 that is greater than first diameter. In the exemplary embodiment, first and second gear portions 162 and 164 are formed together such that gear 160 is a unitary structure. Optionally, first and second gear portions 162 and 164 are formed separately and coupled together using a fastener, a welding technique, or a brazing technique, for example.

[0023] During assembly, fan assembly 12 and first rotor section 50 engage first gear portion 162 via extension shaft 121 and second rotor section 60 engages first gear portion 162 via cone 120. More specifically, as shown in FIG. 4, extension shaft 121 engages the radially inner side of first gear portion 162 and cone 120 engages the radially outer side of first gear portion 162 such that cone 120 and extension shaft 121 each rotate in an opposite direction.

[0024] The turbofan engine assemblies described herein each include a counter-rotating (CR) booster compressor that is coupled to a planetary gearbox to enable the speed of each rotor section of the booster compressor to be operated

to achieve maximum engine efficiency. In this embodiment, the turbofan engine assembly includes a fan assembly and a counter-rotating booster compressor that are each driven by a gearbox that is driven by the low-pressure turbine. More specifically, the counter-rotating booster has stages 2 and 4 rotating at the same speed as the fan assembly, while stages, 1, 3, and 5 counter rotate with a speed that can be higher than the fan speed. This arrangement allows a substantial pressure rise to occur in the booster compressor utilizing a relatively few number of stages.

[0025] FIG. 5 is an enlarged cross-sectional view of another booster compressor arrangement that may be utilized with turbofan engine assembly 10 shown in FIG. 1. In this arrangement, counter-rotating booster compressor also includes first rotor section or spool 50 that, in the exemplary embodiment, includes two stages 52, and second rotor section or spool 60 that, in the exemplary embodiment, includes three stages 62. In this arrangement, second rotor section 60 is coupled to second gearbox output 112 utilizing cone 120 as shown in FIG. 2. However, in this arrangement, fan assembly 12 is coupled directly to shaft 31, via a shaft extension 202 such that low-pressure turbine 20 (shown in FIG. 1) drives fan assembly 12. Moreover, rather than coupling booster 22 to fan assembly 12, as shown in FIG. 2, booster 22 is coupled to first gearbox output 111 utilizing a cone 204.

[0026] As such, in this arrangement, turbofan engine assembly 10 includes a thrust bearing 210 that is positioned between extension shaft 202 and cone 204 to facilitate balancing the thrust loads generated by fan assembly 12 and booster compressor spool 50. Turbofan engine assembly 10 also includes a roller bearing 220 that is positioned between cone 204 and cone 120 to facilitate providing radial support for cone 204. In this arrangement, turbofan engine assembly 10 also includes second bearing assembly 140, that in the exemplary embodiment, is a thrust bearing that is positioned to facilitate transmitting the thrust loads generated by second rotor section 60 to ground, i.e., fan frame 15. Turbofan engine assembly 10 also includes a third bearing assembly 150, that in the exemplary embodiment, is a thrust bearing that is positioned between drive shaft 31 and gearbox 100 to facilitate transmitting the residual thrust load generated by fan assembly 12, booster rotor 50, and low-pressure turbine 20 to ground, via gearbox housing 101.

[0027] FIG. 6 is an enlarged cross-sectional view of another booster compressor arrangement that may be utilized with turbofan engine assembly 10 shown in FIG. 1. In this arrangement, counter-rotating booster compressor 22 also includes first rotor section or spool 50 that, in the exemplary embodiment, includes two stages 52, and second rotor section or spool 60 that, in the exemplary embodiment, includes three stages 62. In this arrangement, first rotor section 50 is coupled to fan assembly 12 using cone 122, and fan assembly 12 is coupled to shaft 31, via a shaft extension 202 such that low-pressure turbine 20 (shown in FIG. 1) drives fan assembly 12 and booster rotor 50, and such that shaft 31 drives gearbox 100. Moreover, second rotor section 60 is coupled to gearbox output 112.

[0028] In this arrangement, turbofan engine assembly 10 also includes second bearing assembly 140, that in the exemplary embodiment, is a thrust bearing that is positioned to facilitate transmitting the residual thrust loads generated by second rotor section 60 to ground, i.e., fan frame 15. Turbofan engine assembly 10 also includes a third bearing